

### Gas Delivery Systems

When gases are used in significant volumes, a centralized gas delivery system is a practical necessity. A well-conceived delivery system will reduce operating costs, increase productivity and enhance safety.

A centralized system will allow the consolidation of all cylinders into one storage location. With all the cylinders in one place, inventory control will be streamlined and cylinder handling will be simplified and improved. Gases can be separated by type to enhance safety.

With gas delivery systems the frequency of cylinder changeouts are reduced. This reduction is achieved by connecting multiple cylinders to supply panels in banks in such a way that one bank can be safely vented, replenished and purged while a second bank provides continuous gas service. This type of system can supply gas to multiple applications and even entire facilities, eliminating the need for separate cylinders and regulators for each point of use.

Since cylinder switchover can be accomplished automatically by the supply panel, cylinders in a bank will be uniformly exhausted, resulting in improved gas utilization and lower costs. The integrity of the delivery system will be better protected since cylinder changeouts will be done in an isolated, controlled environment.



### Purity

The level of gas purity required at each point of use is extremely important in designing a gas delivery system. Maintaining the gas purity is simplified with a centralized system as described above. Selection of materials for construction should be consistent throughout. For example, if a research grade gas is being utilized, all stainless steel construction and diaphragm packless shut-off valves should be used to eliminate contamination of the gas stream.

In general, three levels of purity are sufficient to describe nearly any application. The first level, usually described as a multi-purpose applications, has the least stringent purity requirement. Typical applications may include welding, cutting, laser assist, atomic absorption or ICP mass spectrometry. Gas supply panels for multipurpose applications are economically designed for safety and convenience. Acceptable materials for construction include brass, copper, Teflon®, Tefzel® and Viton®. Packed valves, such as needle valves and ball valves, are often used for flow shut-off. Gas distribution systems manufactured to this level should not be used with high purity or ultra-high purity gases.

The second level, called high-purity applications, requires a higher level of protection against contamination. Applications include laser resonator gases or chromatography where capillary columns are used and system integrity is important. Materials of construction are similar to multi-purpose manifolds, except flow shut-off valves are diaphragm packless to prevent diffusion of contaminants into the gas stream.

The third level is referred to as ultra-high purity applications. This level requires the highest level of purity for components in a gas delivery system. Trace measurement in gas chromatography is an example of an ultra-high purity application. Wetted materials for manifolds at this level must be selected to minimize trace components adsorption. These materials include 316 stainless steel, Teflon®, Tefzel® and Viton®\*. All tubing should be 316SS cleaned and passivated. Flow shut-off valves must be diaphragm packless. It is particularly important to recognize that components that are suitable for multi-purpose applications may adversely affect results in high or ultra-high purity applications. For example, out-gassing from neoprene diaphragms in regulators can cause excessive baseline drift and unresolved peaks.

\*Teflon®, Viton® and Tefzel® are registered trademarks of The Chemours Company

## Types of Gas Delivery Systems

### SINGLE STATION SYSTEMS

In some applications, a gas is used only to calibrate instrumentation. For example, a continuous emissions monitoring system (CEMS) may only require calibration gases to flow for a few minutes each day. Such an application clearly does not require a large-scale automatic changeover manifold. However, the delivery system should be designed to protect against contamination of the calibration gas and to minimize costs associated with cylinder change-outs.

A single station supply panel with bracket is an ideal solution for this type of application. It provides a safe and cost-effective means of connecting and changing out cylinders by eliminating the need to struggle with the regulator. When the gas includes corrosive components such as HCl or NO, a purge assembly should be incorporated into the manifold to allow the regulator to be purged with an inert gas (usually nitrogen) to protect it from corrosion. The single station panel can also be equipped with a second pigtail. This arrangement allows an additional cylinder to be connected and held in reserve. Switchover is accomplished manually using the cylinder shut-off valves. This configuration is usually desirable with calibration gases since the precise mix of components generally varies somewhat from cylinder to cylinder. A cylinder change may require resetting the instrument.



### SEMI-AUTOMATIC SWITCHOVER SYSTEMS

Many applications require continuous use and/or larger volumes of gases beyond what is practical for a single station manifold. Any pause in the gas supply results in lost or ruined experiments, a loss of productivity and even downtime for an entire facility. Semi-automatic switchover systems provide the capability to switch from a primary to a reserve cylinder or bank without interrupting the gas supply, thus minimizing costly downtime. Once the primary cylinder or bank is depleted, the system automatically switches to the reserve cylinder or bank for continuous gas flow. The user then changes the empty cylinders for new cylinders, while the gas is still flowing from the reserve side. A bi-directional valve is used to indicate the primary or reserve side during cylinder change-out.

### FULLY AUTOMATIC PROGRAMMABLE SWITCHOVER SYSTEMS

In some critical manufacturing and laboratory processes, an uninterrupted gas supply is an absolute necessity. Failure of the gas supply in these facilities can result in loss of an entire laboratory's in-process experiments or even shutdown of manufacturing production line or process. The potential cost of either of these events is so high that the installation of a gas delivery system, designed to provide an uninterrupted gas supply, is clearly justified. A fully automatic programmable switchover system is generally selected for these applications.

## HPI 100P

### High purity – one side supply panel

The HPI 100P is a high purity gas supply panel. Manual adjustment of the regulator allow the user to set downstream pressure. The system includes purge function. Designed for applications where a slight rise in delivery pressure from full to empty cylinder can be tolerated or as first stage of pressure reduction.

#### APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 100PC - chrome plated body, bonnet and fittings
- HPI 100PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	One side
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi) 50/100/200 bar (720/1450/2900 psig)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy <sup>®</sup> *C276
Diaphragm (valve)	Elgiloy <sup>®</sup> **
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton <sup>®</sup> *** (FKM)
Filter	SS 316L
Adjusting Knob	ABS plastic

\* Hastelloy<sup>®</sup> is a registered trademark name of Haynes International, Inc

\*\*Elgiloy<sup>®</sup> a registered trademark of Elgiloy Specialty Metals

\*\*\* Viton<sup>®</sup> is a registered trademark of The Chemours Company



Model shown with additional accessories to be ordered separately

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections

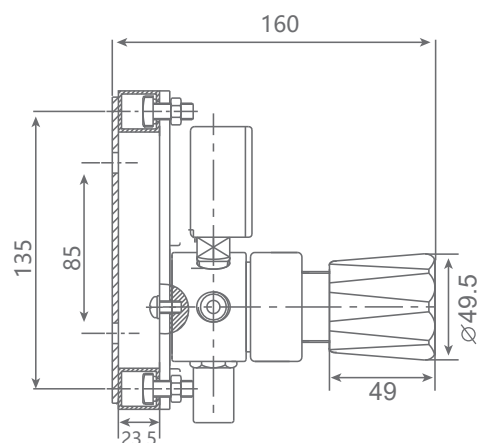
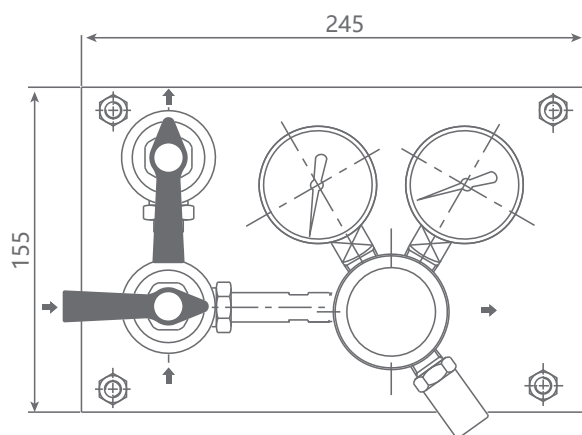
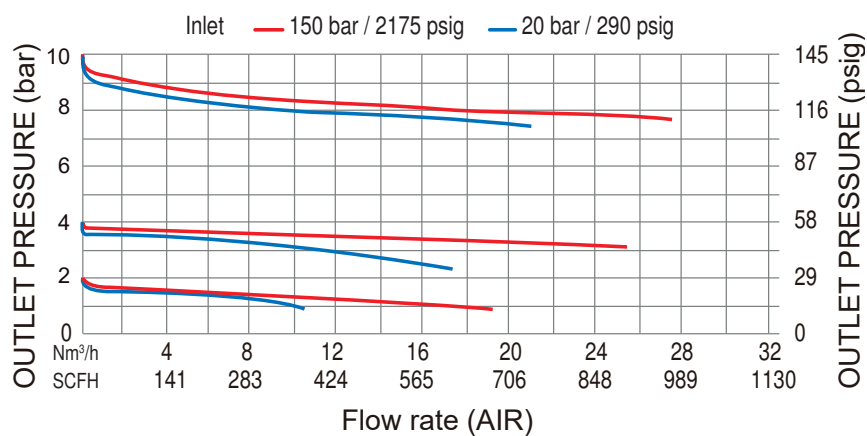


## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	3,3 kg
Temperature range	-30°C to +74°C

## FLOW CHART:

### HPI 100P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 100PC	Chrome plated brass	0 - 2 bar 029	Please specify
		0 - 29 psig	
HPI 100PS	Stainless steel	0 - 4 bar 058	
		0 - 58 psig	
		0 - 10 bar 145	
		0 - 145 psig	
		0 - 20 bar 290	
		0 - 290 psig	

For example:

HPI 100PC 290 N<sub>2</sub>

## HPI 200P

### High purity manual switchover supply panel

The HPI 200P is a manual switchover high purity gas supply panel that prevents downtime by manually switching gas supply from the primary cylinder bank to the reserve cylinder bank. Manual adjustment of the individual regulator allow the user to set downstream pressure. The system includes purge function. Designed for applications where a slight rise in delivery pressure from full to empty cylinder can be tolerated or as first stage of pressure reduction.

#### APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 200PC - chrome plated body, bonnet and fittings
- HPI 200PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	Manual switchover supply panel
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi) 50/100/200 bar (720/1450/2900 psig)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	Aluminium

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\*\*Elgiloy® a registered trademark of Elgiloy Specialty Metals

\*\*\* Viton® is a registered trademark of The Chemours Company



Model shown with additional accessories to be ordered separately

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



#### EXTENSIONS:



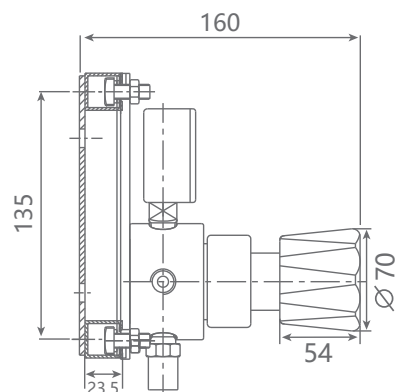
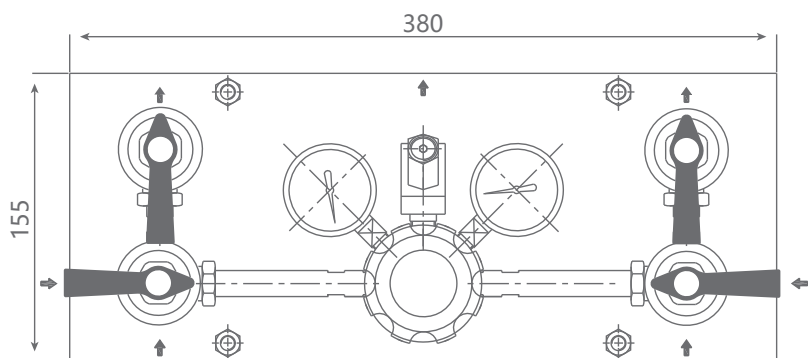
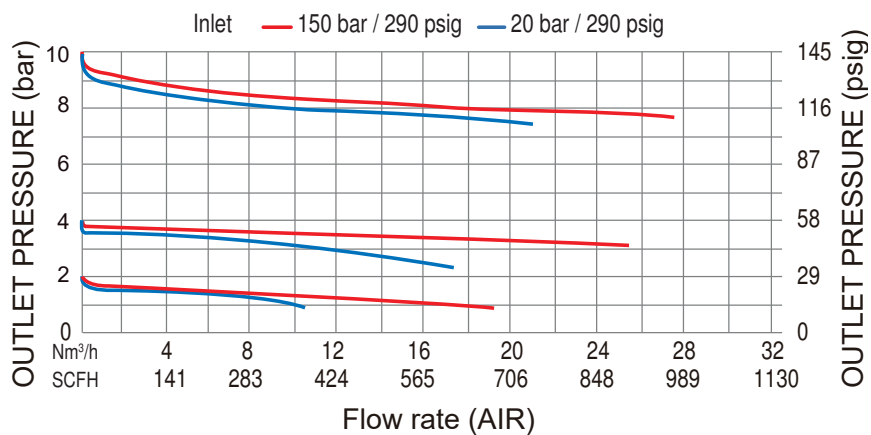
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## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	4,5 kg
Temperature range	-30°C to +74°C

## FLOW CHART:

HPI 200P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 200PC	Chrome plated brass	0 - 2 bar 029	Please specify
		0 - 29 psig	
HPI 200PS	Stainless steel	0 - 4 bar 058	
		0 - 58 psig	
		0 - 10 bar 145	
		0 - 145 psig	
		0 - 20 bar 290	
		0 - 290 psig	

For example:

HPI 200PC 145 Ar

## HPI 300P

### High purity semi-automatic switchover supply panel

The HPI 300P is a semi-automatic high purity switchover panel which prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder. The user resets the primary bank by turning the knob. Outlet pressure is factory pre-set.

#### APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 300PC - chrome plated body, bonnet and fittings
- HPI 300PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	Semi-automatic switchover supply panel
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	Aluminium

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\*\*Elgiloy® a registered trademark of Elgiloy Specialty Metals

\*\*\* Viton® is a registered trademark of The Chemours Company



Model shown with additional accessories to be ordered separately

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



#### EXTENSIONS:



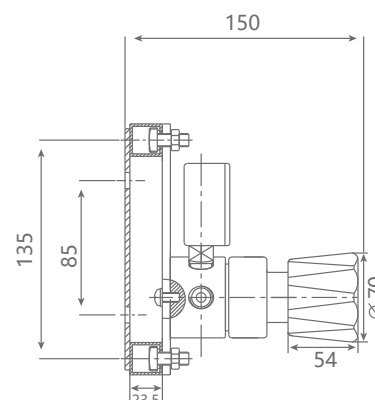
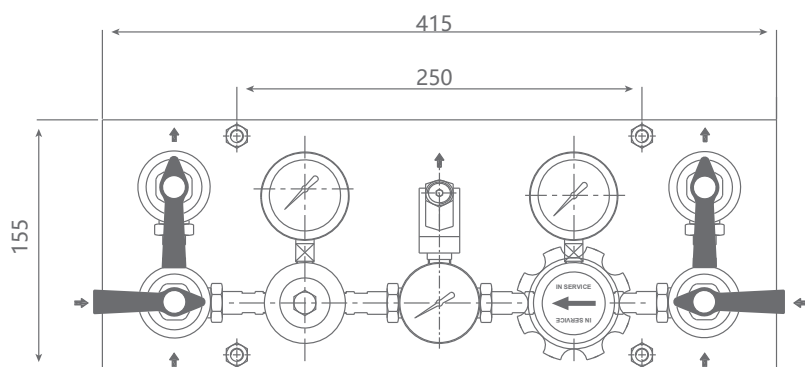
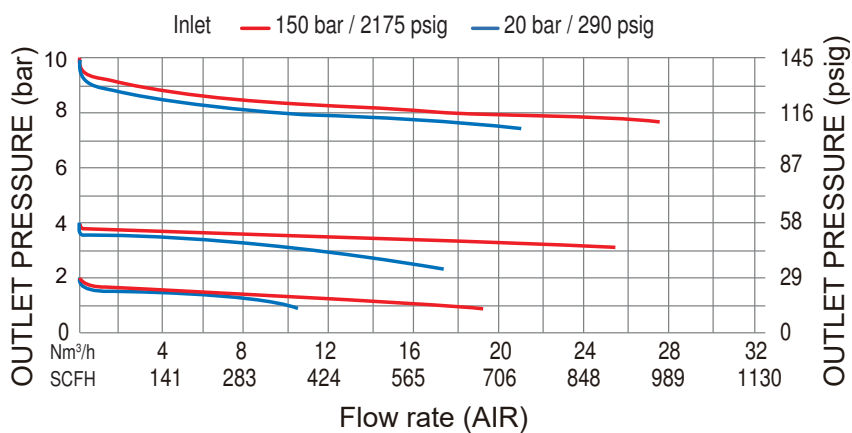
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## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	4,8 kg
Temperature range	-30°C to +74°C

## FLOW CHART:

### HPI 300P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 300PC	Chrome plated brass	2 bar / 29 psig	Please specify
HPI 300PS	Stainless steel	4 bar / 58 psig	
		10 bar / 145 psig	
		20 bar / 290 psig	
		20 bar / 290 psig	

For example:

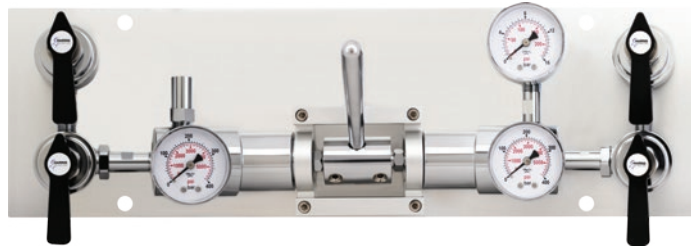
HPI 300PC 290 N<sub>2</sub>



## HPI 800P

### High purity semi-automatic switchover supply panel

The HPI 800P is a semi-automatic high purity switchover panel which prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder. The user resets the primary bank by turning the knob. Outlet pressure is factory pre-set.



Model shown with additional accessories to be ordered separately

#### APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 800PC - chrome plated body, bonnet and fittings
- HPI 800PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	Semi-automatic switchover supply panel
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	Aluminium

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\*\*\* Viton® is a registered trademark of The Chemours Company

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



#### EXTENSIONS:

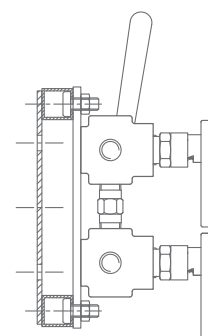
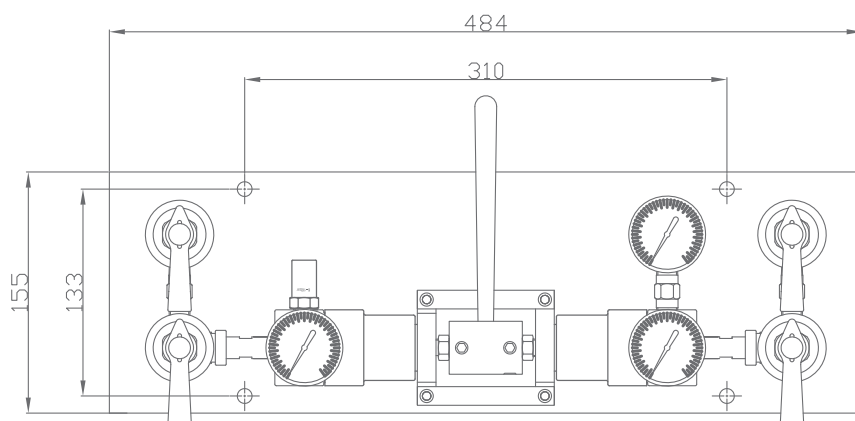
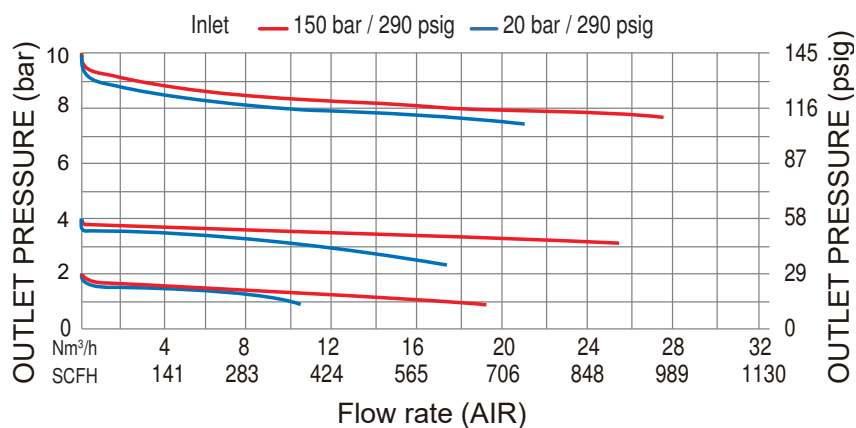


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## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	4,8 kg
Temperature range	-30°C to +74°C

## FLOW CHART: HPI 800P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 800PC	Chrome plated brass	2 bar 29 psig	Please specify
HPI 800PS	Stainless steel	4 bar 58 psig	
		10 bar 145 psig	
		20 bar 290 psig	

For example:

HPI 800PC 145 N<sub>2</sub>

## HPI 600P

### High purity and high flow semi-automatic switchover supply panel

The HPI 600P is a high flow semi-automatic high purity switchover prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder. The user resets the primary bank by turning the knob. Outlet pressure is factory pre-set.

#### APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 600PC - chrome plated body, bonnet and fittings
- HPI 600PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	Semi-automatic switchover supply panel
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi)
Purge function	Yes
Oxygen use	Suitable

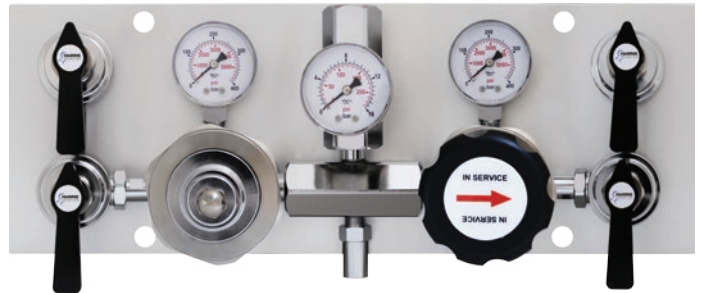
#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	Aluminium

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\*\*\* Viton® is a registered trademark of The Chemours Company



Model shown with additional accessories to be ordered separately

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



#### EXTENSIONS:

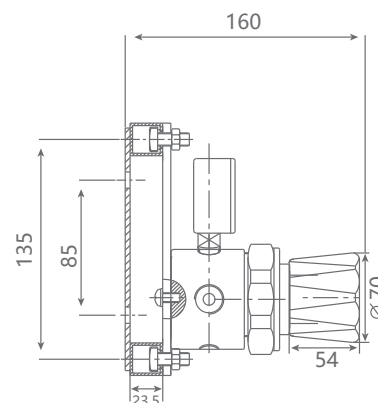
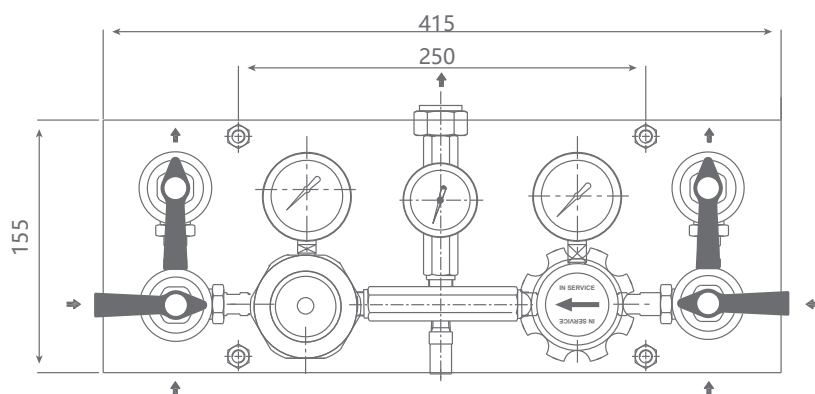
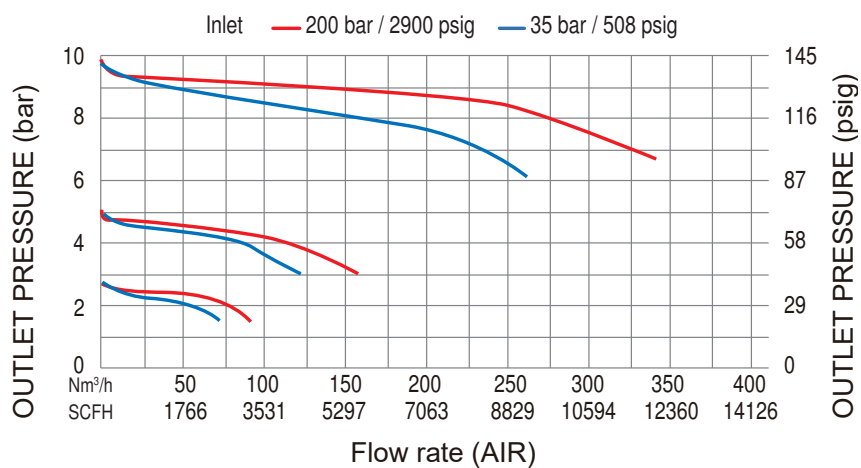


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## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	6,8 kg
Temperature range	-30°C to +74°C

## FLOW CHART: HPI 600P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 600PC	Chrome plated brass	2 bar 29 psig	Please specify
HPI 600PS	Stainless steel	4 bar 58 psig	
		10 bar 145 psig	
		20 bar 290 psig	

For example:

HPI 600PC 145 N<sub>2</sub>

## HPI 130P

### High purity one side supply panel with two-stage regulator

The HPI 130P is a high purity two-stage gas supply panel available in chrome plated brass (HPI 130PC) or stainless steel (HPI 130PS) barstock for pressure control of non-corrosive gases. Manual adjustment of the regulator allow the user to set downstream pressure. The system includes purge function. Designed for constant delivery pressure from full to near empty cylinder conditions.

#### APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Gas chromatography
- Calibration gas
- Process analyzer gases
- Emission monitoring systems
- Laser applications

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging
- HPI 130PC - chrome plated body, bonnet and fittings
- HPI 130PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	One side
Regulator type	Two-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	ABS plastic

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\*\* Elgiloy® a registered trademark of Elgiloy Specialty Metals

\*\*\* Viton® is a registered trademark of The Chemours Company



Model shown with additional accessories to be ordered separately

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections





## HPI 120P

### High purity two-stage manual switchover supply panel

The HPI 120P is a high purity two-stage manual switchover gas supply panel which prevents downtime by manually switching gas supply from the primary cylinder bank to the reserve cylinder bank. Gas supply panel is available in chrome plated brass (HPI 120PC) or stainless steel (HPI 120PS) barstock for pressure control of non-corrosive gases. The system includes purge function. Designed for constant delivery pressure from full to near empty cylinder. Outlet pressure is factory pre-set.



Model shown with additional accessories to be ordered separately

#### APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Gas chromatography
- Calibration gas
- Process analyzer gases
- Emission monitoring systems
- Laser applications

#### FEATURES:

- Recommended for non-corrosive gases purity levels up to grade 6.0 (99.9999)
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 120PC - chrome plated body, bonnet and fittings
- HPI 120PS - 316L stainless steel body, bonnet and fittings
- $1 \times 10^{-9}$  mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service

#### TECHNICAL DATA:

Panel type	Manual switchover supply panel
Regulator type	Two-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psi)
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	Aluminium

\* Hastelloy® is a registered trademark name of Haynes International, Inc

\*\*Elgiloy® a registered trademark of Elgiloy Specialty Metals

\*\*\* Viton® is a registered trademark of The Chemours Company

#### RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



#### EXTENSIONS:



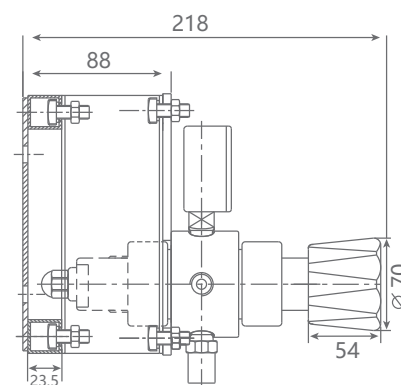
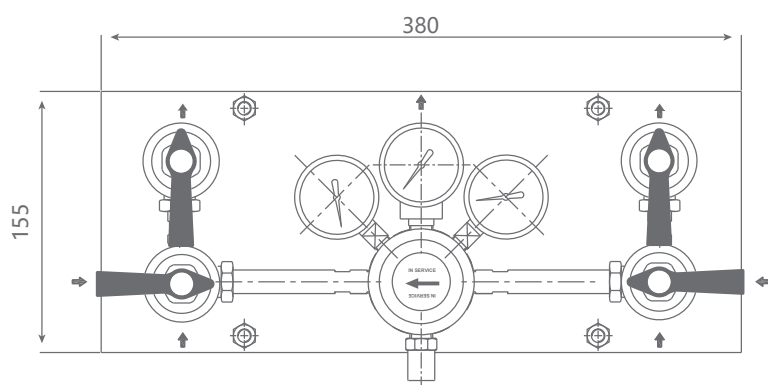
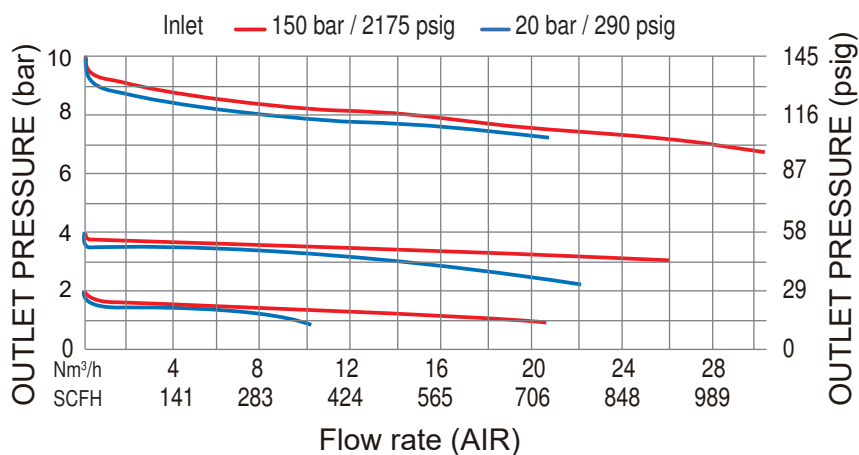
See page 69

## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	4,5 kg
Temperature range	-30°C to +74°C

## FLOW CHART:

### HPI 120P



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 120PC	Chrome plated brass	2 bar / 29 psig	Please specify
HPI 120PS	Stainless steel	4 bar / 58 psig	
		10 bar / 145 psig	
		20 bar / 290 psig	
		2 bar / 29 psig	

For example:

HPI 120PC 145 N<sub>2</sub>



## HPI 100PB

### High purity generator back-up panel

Model HPI 100PB provides a continuous backup supply of gas in case of generator failure or loss of power. The system automatically switches to a backup cylinder of gas when the generator supply pressure drops below a preset value. The process will automatically reverse when the gas supplied by the generator returns to a normal level.

#### APPLICATIONS:

- Back-up for gas generator
- Laboratory pressure control
- Research sample systems gases

#### FEATURES:

- Ready to install wall mounting panel
- Wall mounting panel and brackets included
- Includes 1000 mm flexible pigtail
- 1/4 turn isolation shut off valves included
- 1/4" FNPT outlet connection
- 1/4" FNPT inlet connection with reverse flow check valve
- Inlet / outlet tube fittings on request
- Maximum inlet pressure 300 bar (4350 psig)
- Available for air, nitrogen or hydrogen gas service

#### TECHNICAL DATA:

Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psi)
Outlet pressure	10 bar (145 psi)
Flow capacity	Cv = 0,08
Purge function	Yes
Oxygen use	Suitable

#### MATERIALS:

Body, bonnet	Chrome plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PEEK
Seals O-ring	Viton®*** (FKM)
Filter	SS 316L
Adjusting Knob	ABS plastic



Model shown with additional accessories to be ordered separately

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\*\*Elgiloy® a registered trademark of Elgiloy Specialty Metals

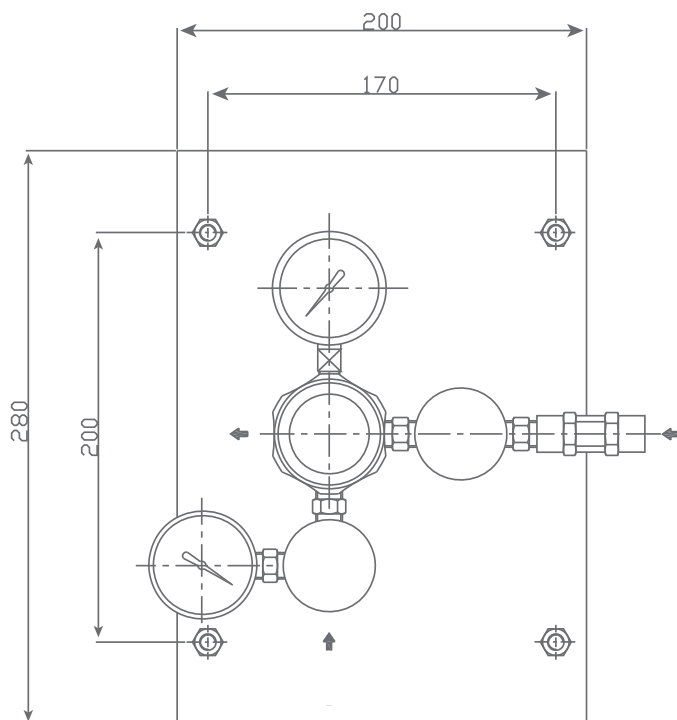
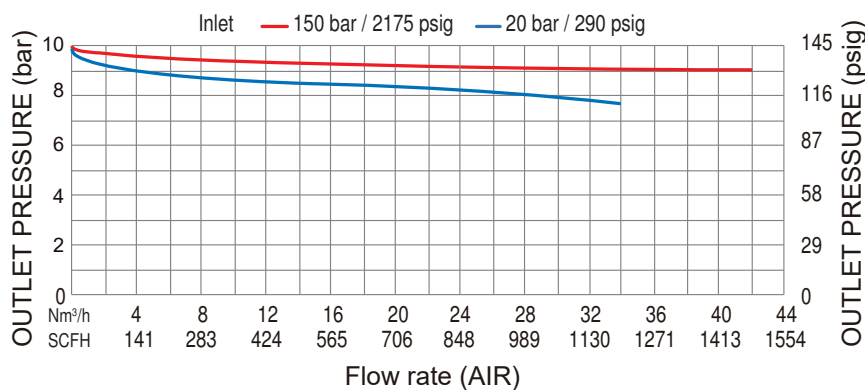
\*\*\* Viton® is a registered trademark of The Chemours Company

## SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	2,5 kg
Temperature range	-30°C to +74°C

## FLOW CHART:

### HPI 100PB



## ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE	GAS TYPE
HPI 100PB	Chrome plated brass	0 - 10 bar 0 - 145 psig	145 Please specify

For example:

HPI 100PB 145 Air